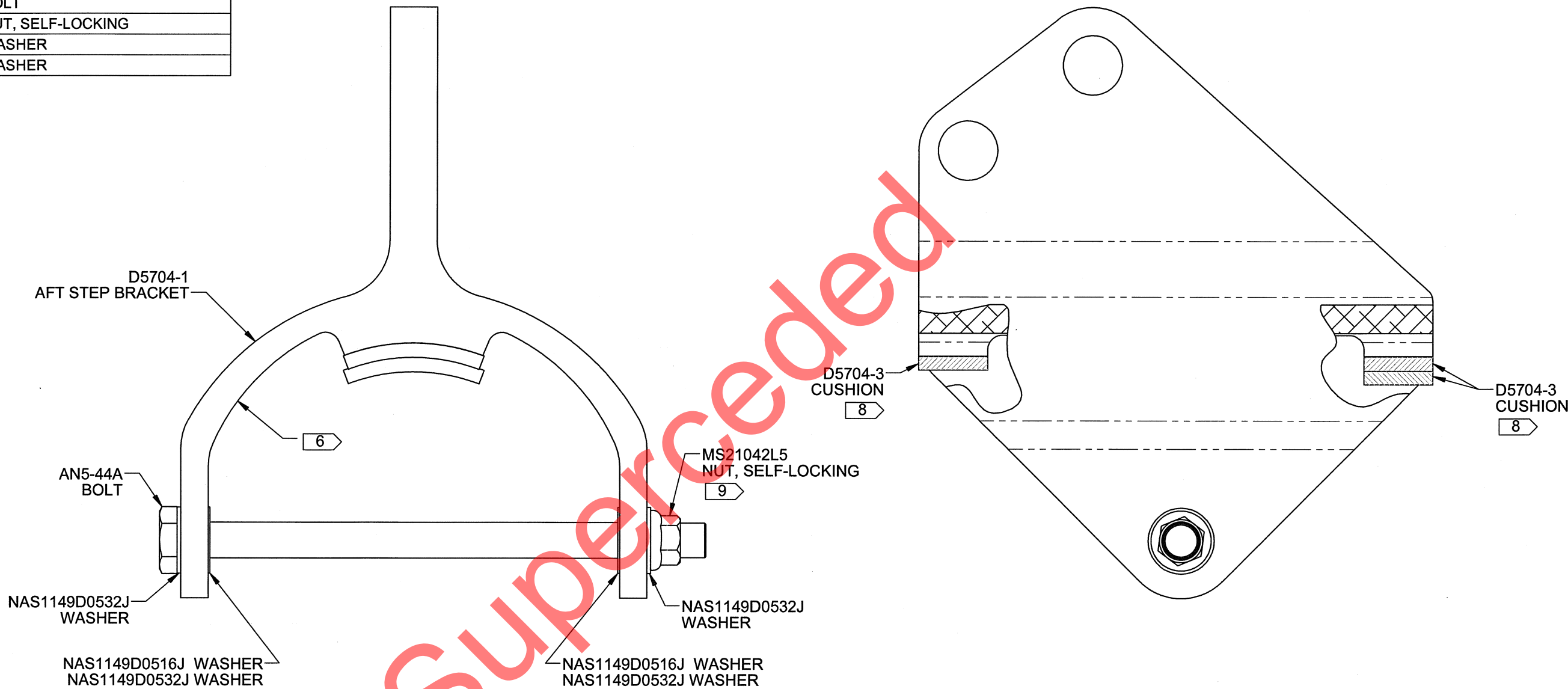


QTY -041	P/N	DESCRIPTION
X	D5704-041	AFT STEP BRACKET ASSY
1	D5704-1	AFT STEP BRACKET
3	D5704-3	CUSHION
1	AN5-44A	BOLT
1	MS21042L5	NUT, SELF-LOCKING
2	NAS1149D0516J	WASHER
4	NAS1149D0532J	WASHER

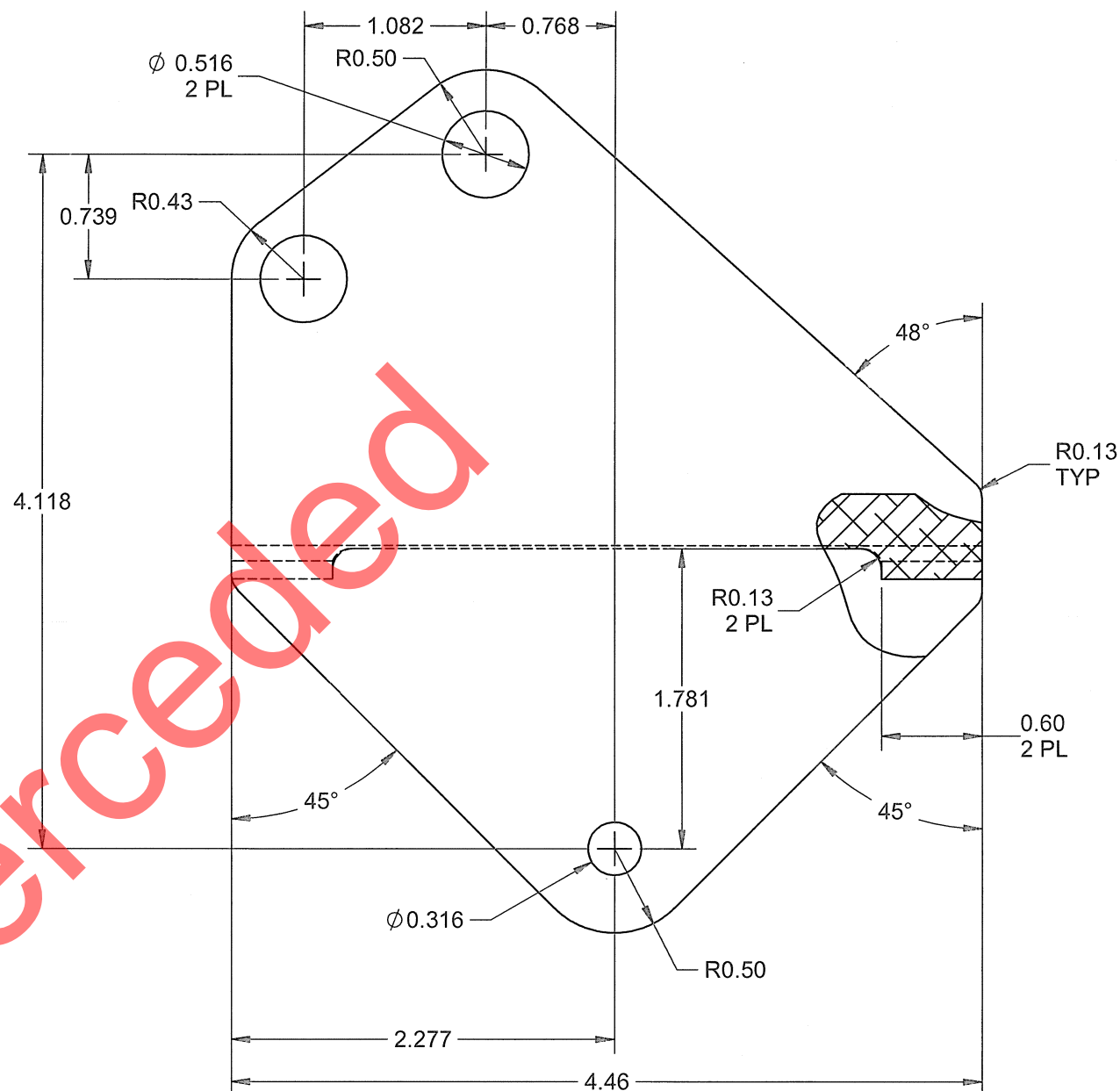
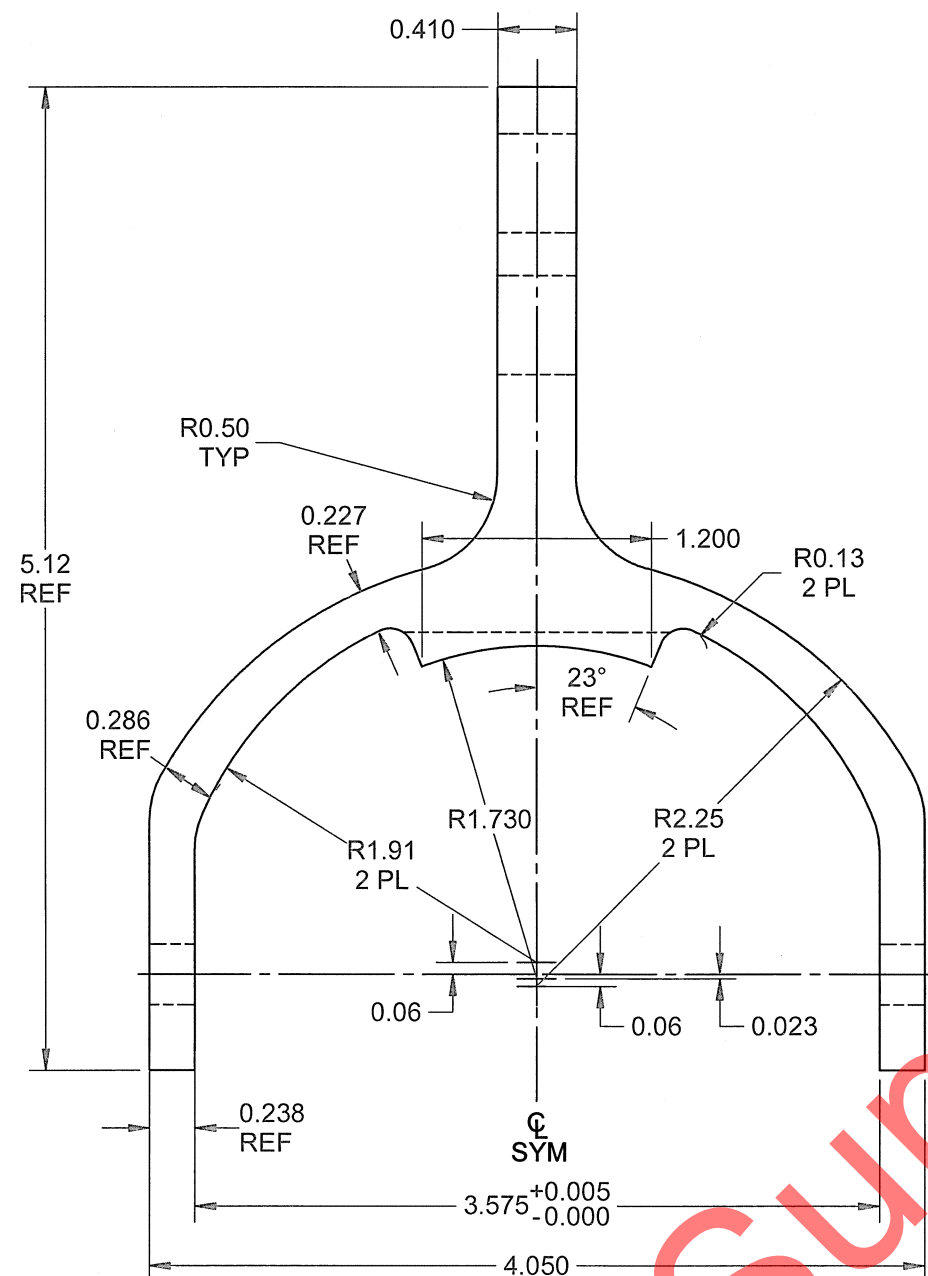


D5704-041 AFT STEP BRACKET ASSY

UNDER REVIEW  
URF 19-503 19.04.04 (MGD)

- NOTES:
- 1) MATERIAL: NONE
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: N/A
  - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5704-041" AND SERIAL NUMBER PER DART QSI 044 6.1
  - 7) WEIGHT: 1.08 lbs
  - 8) BOND D5704-3 CUSHIONS TO BRACKET USING 3M SCOTCH-WELD 1300/1300L PER DART QSI 015 4.5
  - 9) INSTALL HAND-TIGHT

APPROVED	A	NEW ISSUE	ZF	18.11.16
	REV.	DESCRIPTION	BY	DATE
	DESIGN	ZF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
	DRAWN	ZF		
	CHECKED	MW	DRAWING NO. <b>D5704</b>	REV. A
	MFG. APPR.	RQ	SHEET 1 OF 3	
	APPROVED	NO	TITLE	SCALE
	DE APPR.	CP	<b>AFT STEP BRACKET</b>	NTS
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**D5704-1 AFT STEP BRACKET**

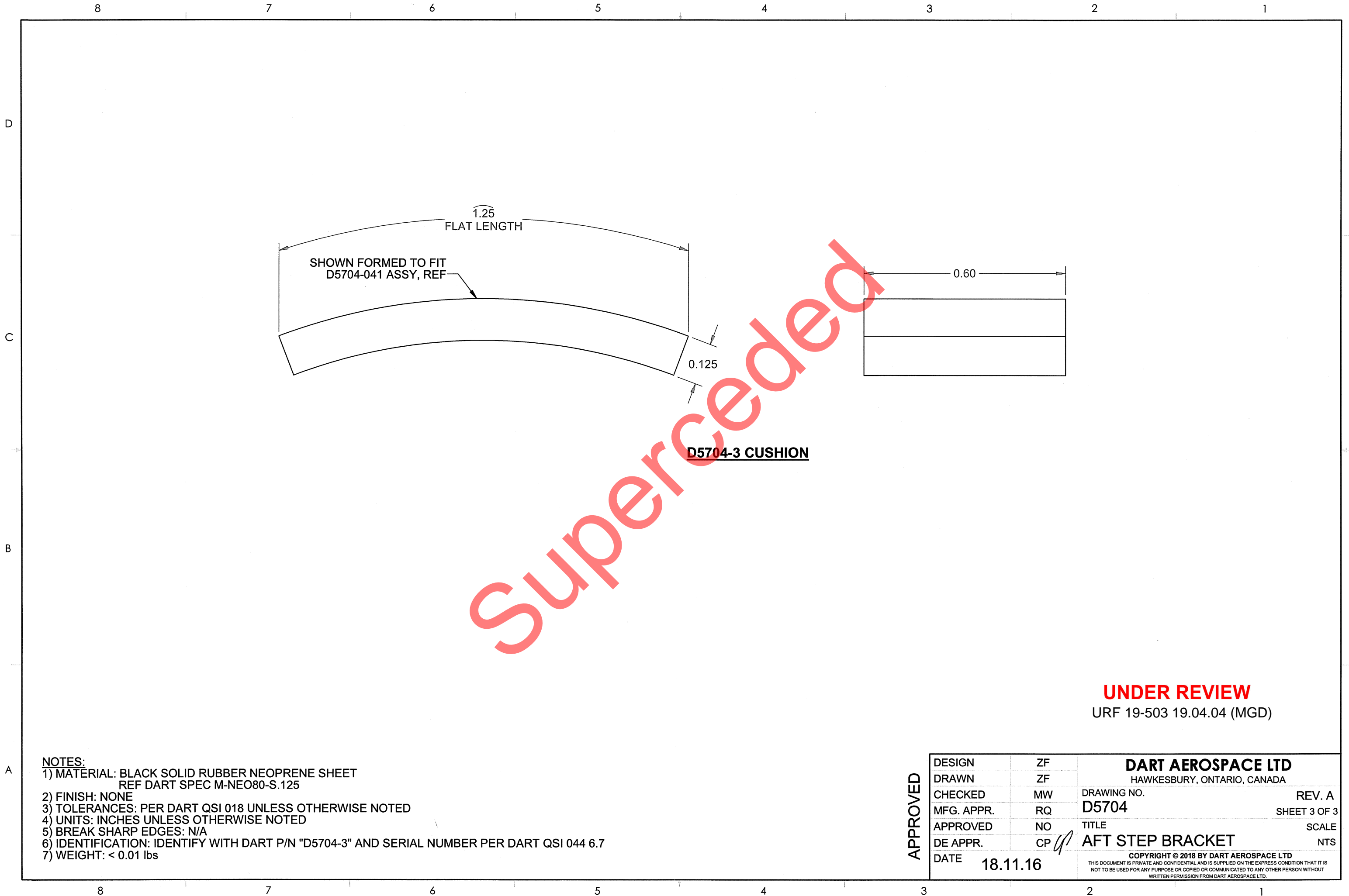
**NOTES:**

- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR  
PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)  
OR ASTM B211 OR ASTM B221  
REF DART SPEC M6061T6B  
OR  
6061-T6/T62/T651 ALUMINUM PLATE  
PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209  
REF DART SPEC M6061T6S
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.97 lbs

**UNDER REVIEW**  
URF 19-503 19.04.04 (MGD)

APPROVED

DESIGN	ZF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	ZF		
CHECKED	MW	DRAWING NO. <b>D5704</b>	REV. A
MFG. APPR.	RQ		SHEET 2 OF 3
APPROVED	NO	TITLE	SCALE
DE APPR.	CP	<b>AFT STEP BRACKET</b>	NTS
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- NOTES:
- 1) MATERIAL: BLACK SOLID RUBBER NEOPRENE SHEET  
REF DART SPEC M-NEO80-S.125
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: N/A
  - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5704-3" AND SERIAL NUMBER PER DART QSI 044 6.7
  - 7) WEIGHT: < 0.01 lbs

APPROVED

DESIGN	ZF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	ZF		
CHECKED	MW	DRAWING NO. <b>D5704</b>	REV. A
MFG. APPR.	RQ	SHEET 3 OF 3	
APPROVED	NO	TITLE	SCALE
DE APPR.	CP	<b>AFT STEP BRACKET</b>	NTS
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**UNDER REVIEW**  
URF 19-503 19.04.04 (MGD)